



Preserve BOTANICA

SPECIALIZED BOTANICAL PREPARATIONS

Sustainable Development of Upcycled Hop Oils from African Variety Hop Co-Product

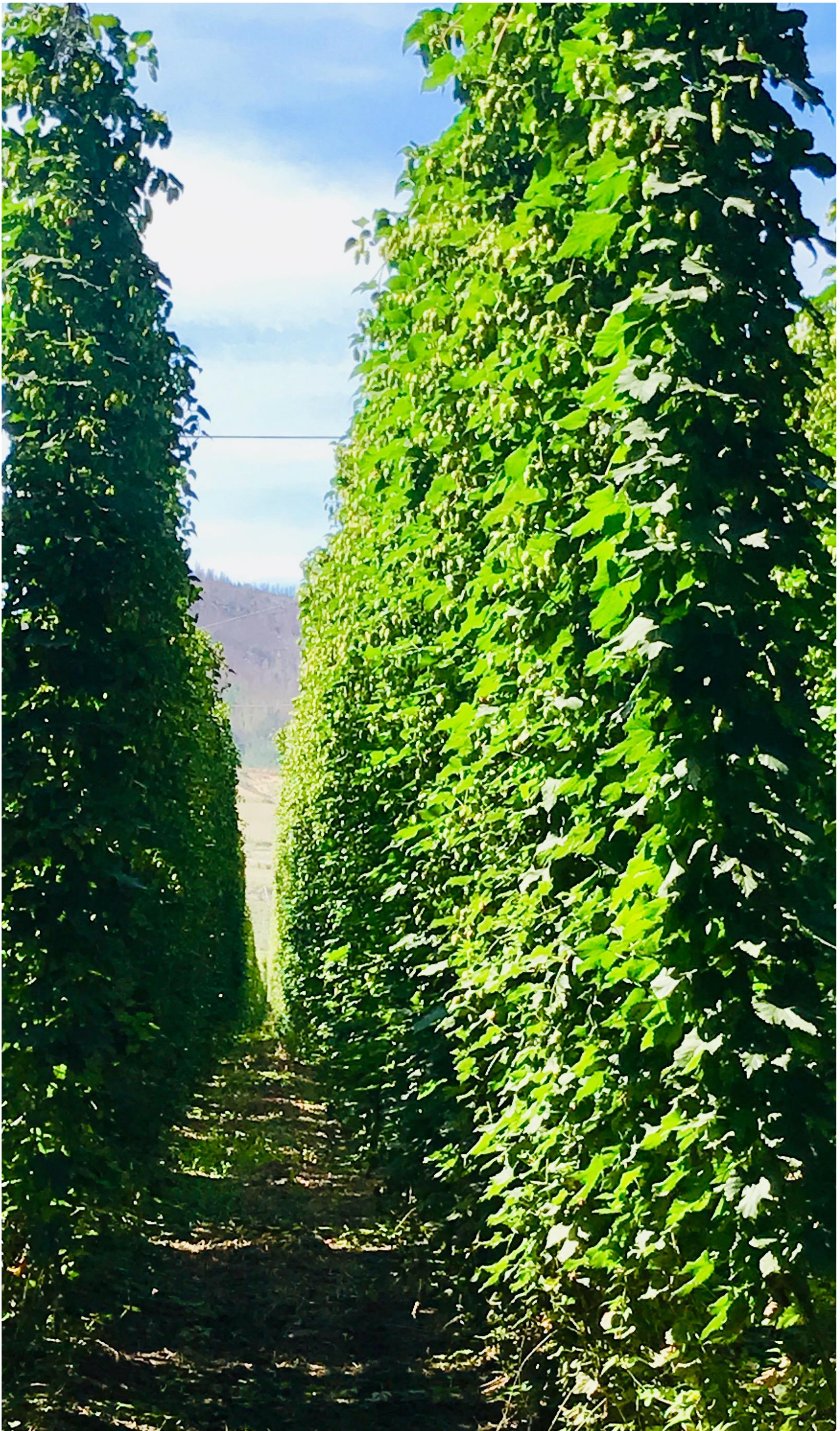
- 1. Upcycling as a strategy for sustainable supply chains**
 - 2. Preserve Botanica Case Study in the Hop Industry**
 - 3. Key Takeaways**
-





Wasted Opportunities

Agricultural Waste: Re-think and re-use



Extensive variation between chromosomes of North American and European hop

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 Check for updates

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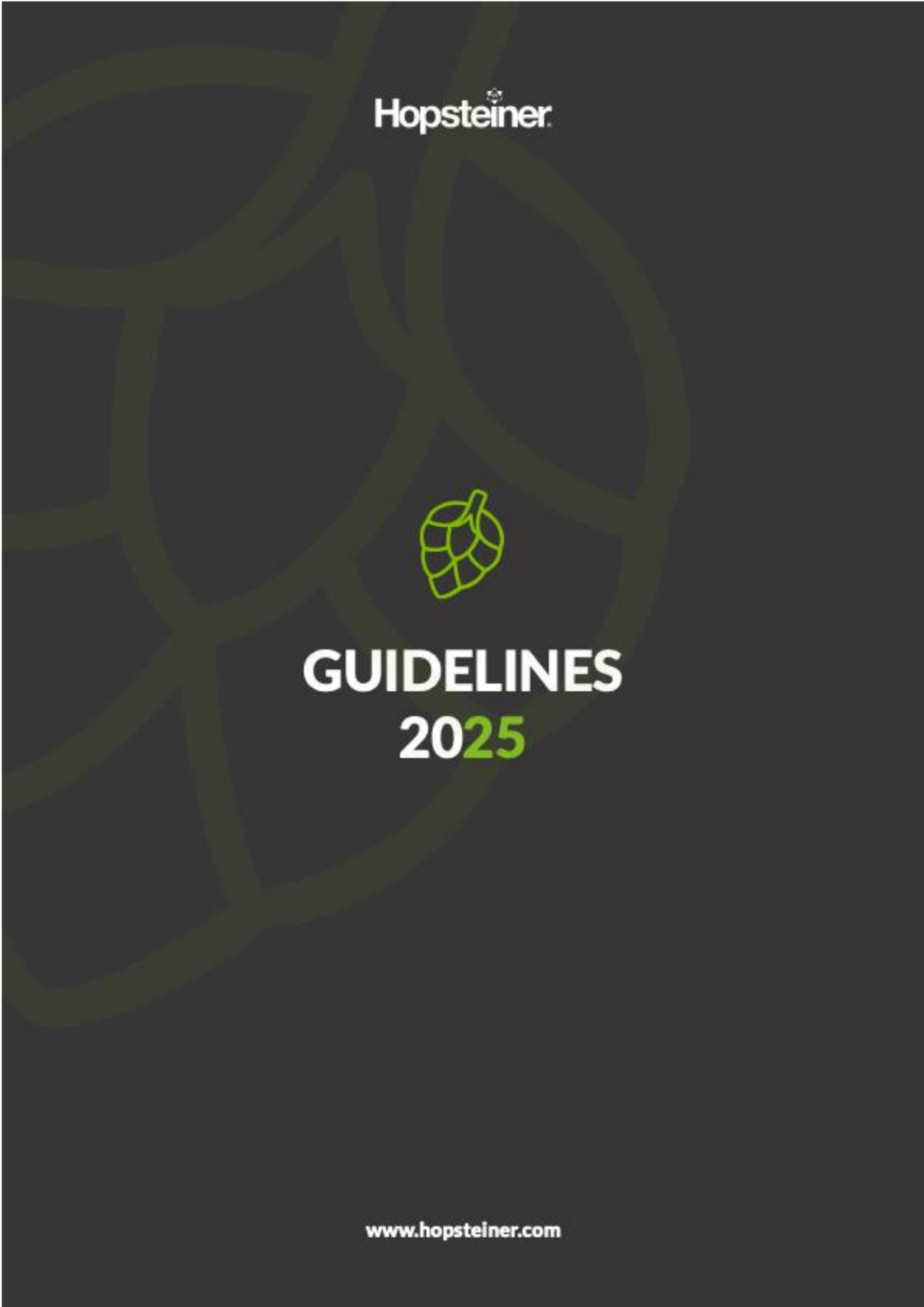
Hop is an essential ingredient in brewing, providing beer with its characteristic bitterness and aroma. Most modern hop cultivars are hybrids between European and North American hop lineages, but how these ancestries contribute to bitter acid content, the most important trait in hop breeding, remains unclear. Here, we report chromosome-scale, haplotype-resolved assemblies of the hybrid hop cultivar Apollo, assign European and North American ancestry across the genome, and identify varying levels of recombination suppression between chromosomes of either origin. Using this reference, we uncover genetic and chemical diversity in core bittering pathways between European and North American hops. We further show additive effects of beneficial European and North American alleles on bitter acid content, providing a foundation for genomics-assisted hop breeding.

Female plants of *Humulus* spp. L. (hop), member of the Cannabaceae family and sister to the genus *Cannabis*, have been cultivated for their cones (hops) since at least A.D. 859 when the practice of adding hops into beer developed in medieval Central Europe¹. Hops contain α -acids

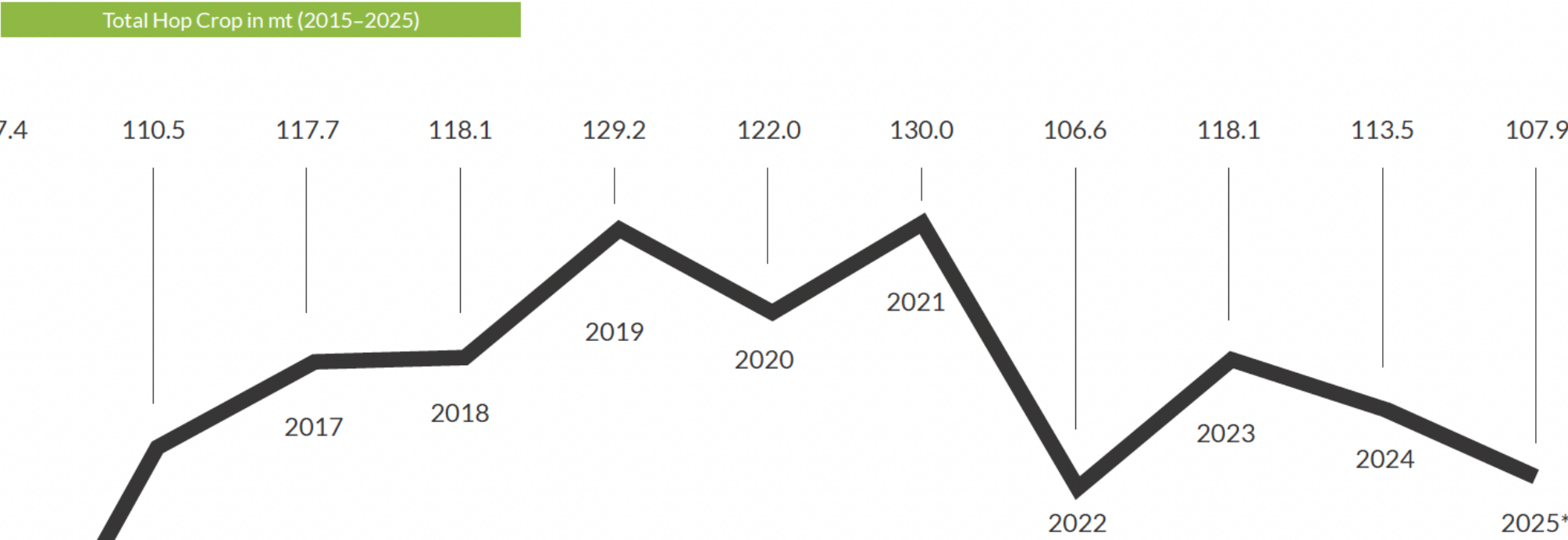
that lend a characteristic bitter taste and, more importantly, made beer a durable food item suitable for transport and trade. After the mid-14th century, the demand for beer increased. It was preferred over water, as the latter was often polluted. Brewing became a professional craft and

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Crop Quantities and Average Yield



	Crop Quantities in mt			+/- %	+/- % Ø Yields in mt/ha*
	2023	2024	2025*		
Europe	59,097	62,846	59,616	-5.1	-0.5
Austria	380	330	478	+44.8	+45.1
Belgium	309	266	246	-7.5	-2.0
Czechia	6,998	6,494	6,909	+6.4	+6.7
England	776	776	651	-16.1	-6.9
France	917	960	853	-11.1	-8.6
Germany	41,233	46,536	43,142	-7.3	-0.4
Elbe-Saale	3,056	2,569	2,505	-2.5	+8.3
Hallertau	34,949	40,302	37,250	-7.6	-0.8
Spalt	672	717	615	-24.2	-5.5
Tett nang	2,533	2,908	2,724	-6.3	-5.8
Other areas	23	40	47	+17.5	+18.0
Poland	3,505	2,953	2,770	-6.2	-6.9
Romania	225	208	200	-3.8	-4.1
Russia	500	500	550	+10.0	-8.0
Slovenia	2,735	2,245	2,345	+4.5	+6.6
Spain	843	963	861	-10.6	-8.9
Turkey	240	230	230	0	0
Ukraine	160	158	158	0	0
Other European countries¹	276	227	223	-1.8	-2.5
USA	47,306	39,608	36,830	-7.0	-0.9
Pacific Northwest	47,193	39,529	36,751	-7.0	+0.6
Other regions	113	79	79	0	+43.3
Other countries	11,732	11,025	11,494	+4.3	+7.1
Argentina	254	360	380	+5.6	+5.4
Australia	1,965	1,508	1,500	-0.5	+30.2
Japan	123	160	160	0	0
New Zealand	2,000	1,760	1,420	-19.3	0
PRChina	6,100	5,810	6,607	+13.7	+8.3
South Africa	740	682	682	0	0
Other states²	550	745	745	0	0
TOTAL	118,135	113,480	107,940	-4.9	0

The growing conditions in Europe were initially characterized by moderate temperatures and well below-average rainfall. Adequate precipitation did not occur until mid-July, ultimately resulting in a good harvest.

Data source: IHGC
* Estimate

-4.9%

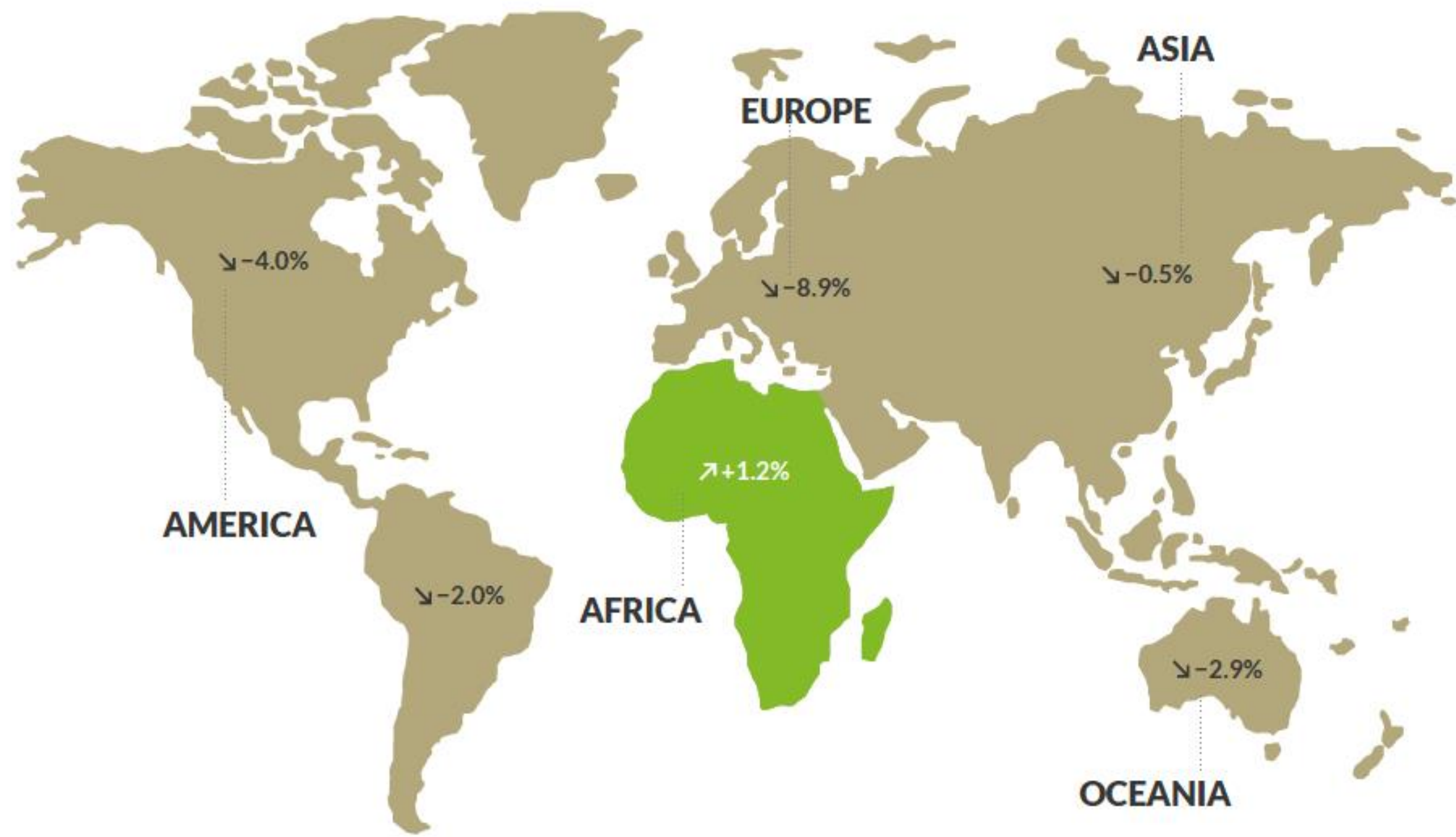
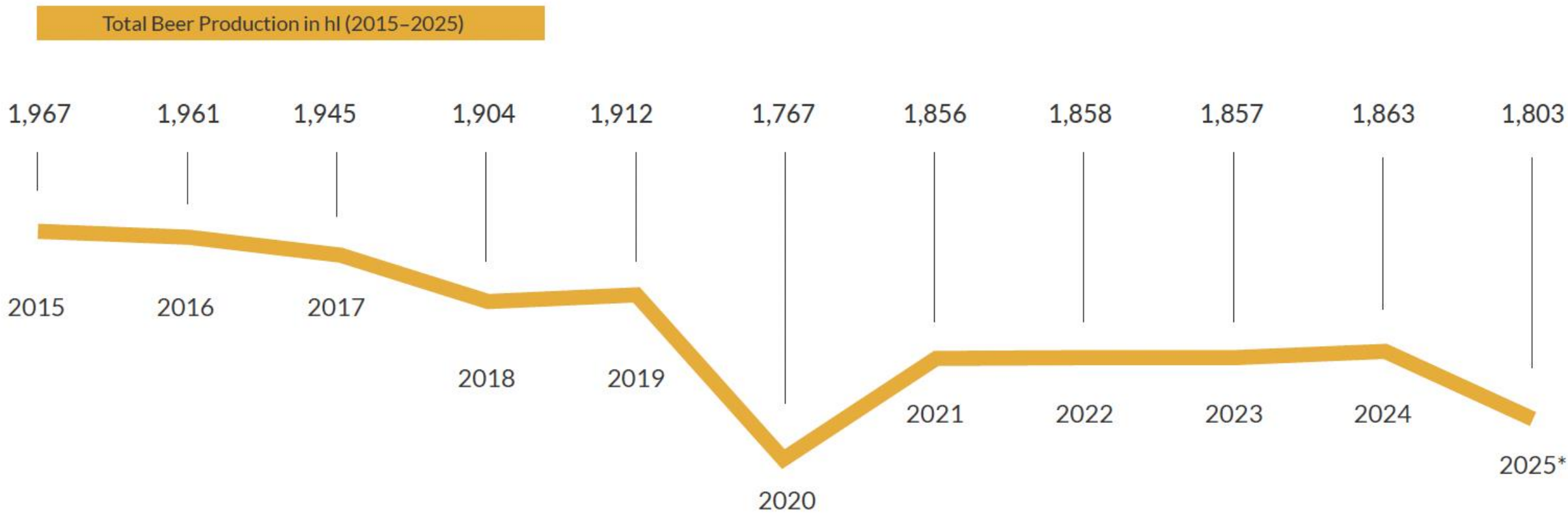


LESS
WORLD HOP CROP
COMPARED TO 2024

¹ Belarus, Bulgaria, Croatia, Hungary, Italy, Portugal, Serbia/Montenegro, Slovakia, Switzerland

² Brazil, Canada, India

World Beer Production



A blue tractor is pulling a trailer filled with green grapevines. The tractor is parked on a dirt road, and there are more grapevines in the background. The text is overlaid on the image in a bold, yellow, sans-serif font.

CARBON INTENSITY
WATER STEWARDSHIP
RESOURCE EFFICIENCY
CIRCULARITY
SUPPLY CHAIN RESILIENCE
ENVIRONMENTAL TRANSPARENCY

Waboomskraal Valley

+50%





to preserve every part of hops



Welcome 46 selected startups for Cohort 4!

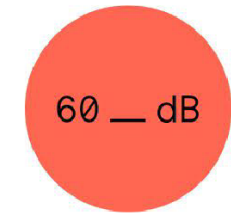












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IMPATIENT OPTIMISTS

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Cohort 4 startups are collectively addressing
ALL OF THE 17 UN SDGs



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18 Women
Founders

18 Founders
Under 30

+20 Spoken
Languages

Powered by ▾





Oil 17 L

**Hydrosol
4 500**

28 Tons

Pilot Results



Esters 24%



ELYSIAN
BREWING

BLUE/POINT
BREWING CO. 40.77.-73.02



Article

Comparison of Major Compounds in Essential Oils Steam Distilled from Fresh Plant Material of South African Hop Varieties

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Abstract: Apart from the importance of bittering acids in the brewing sector, hops also produce terpene-rich essential oils, recognised for their therapeutic benefits. Agri-processing practices of this crop in South Africa produce tonnes of discarded (waste) plant material that could still contain sufficient bioactive compounds to justify upcycling. This research aimed to determine the chemical composition of steam distilled essential oils from fresh hop plant material destined for disposal. Essential oils from eight hop varieties unique to South Africa were produced on industrial scale using steam distillation. Chemical profiling was performed using GC-FID and MS. A total of 208 compounds were identified and oil consisted largely of terpenes ($89.04 \pm 1.89\%$) as well as aliphatic esters and -ketones ($6.1 \pm 1.15\%$). Myrcene (27.8–48.15%) was the most abundant monoterpene and α -humulene (19.52–24.98%), β -caryophyllene (8.47–13.73%) and β -farnesene (2.08–7.57%) constituted the majority of the sesquiterpenes fraction. Experimental variety XJA2/436 had the highest myrcene fraction (48.15%) and its chemical composition was markedly different from the other varieties. The major compounds in African Queen hop oil were methyl (4Z) decanoate (0.74%), 2-tridecanone (0.77%) and β -farnesene (7.57%). Southern Dawn hop oil contained the highest fractions of 2-undecanone (1.21%) and α -humulene (24.89%) and Southern Passion hop oil contained the highest β -caryophyllene fraction (13.73%). These findings established that fresh hop vegetative biomass shows promise to be transformed into a valuable resource.

Keywords: hops; hop essential oils; terpenes; GC-FID; GC-MS; aliphatic compounds; toxicity

1. Introduction

Current global trends in health awareness and environmental stewardship are driving an increase in the demand for natural products, including those derived from medicinal and aromatic plants (MAPs). MAPs are preferred because they are considered natural, relatively safe and environmentally friendly [1], as well as for their role in traditional or folk medicine [2]. The therapeutic, cosmetic, nutraceutical and other benefits derived from plants are due to thousands of secondary plant metabolites that are produced from metabolic pathways that breakdown carbohydrates, lipids, nucleic acids and proteins (the primary metabolites). While primary metabolites ensure fundamental processes for plant survival such as growth, development and reproduction, secondary metabolites facilitate long-term survival by providing protection against disease and predation, attracting pollinators and allelopathy [3].



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Comparison of Major Compounds in Essential Oils Steam Distilled from Fresh Plant Material of South African Hop Varieties. *Life* 2025, 15, 282.

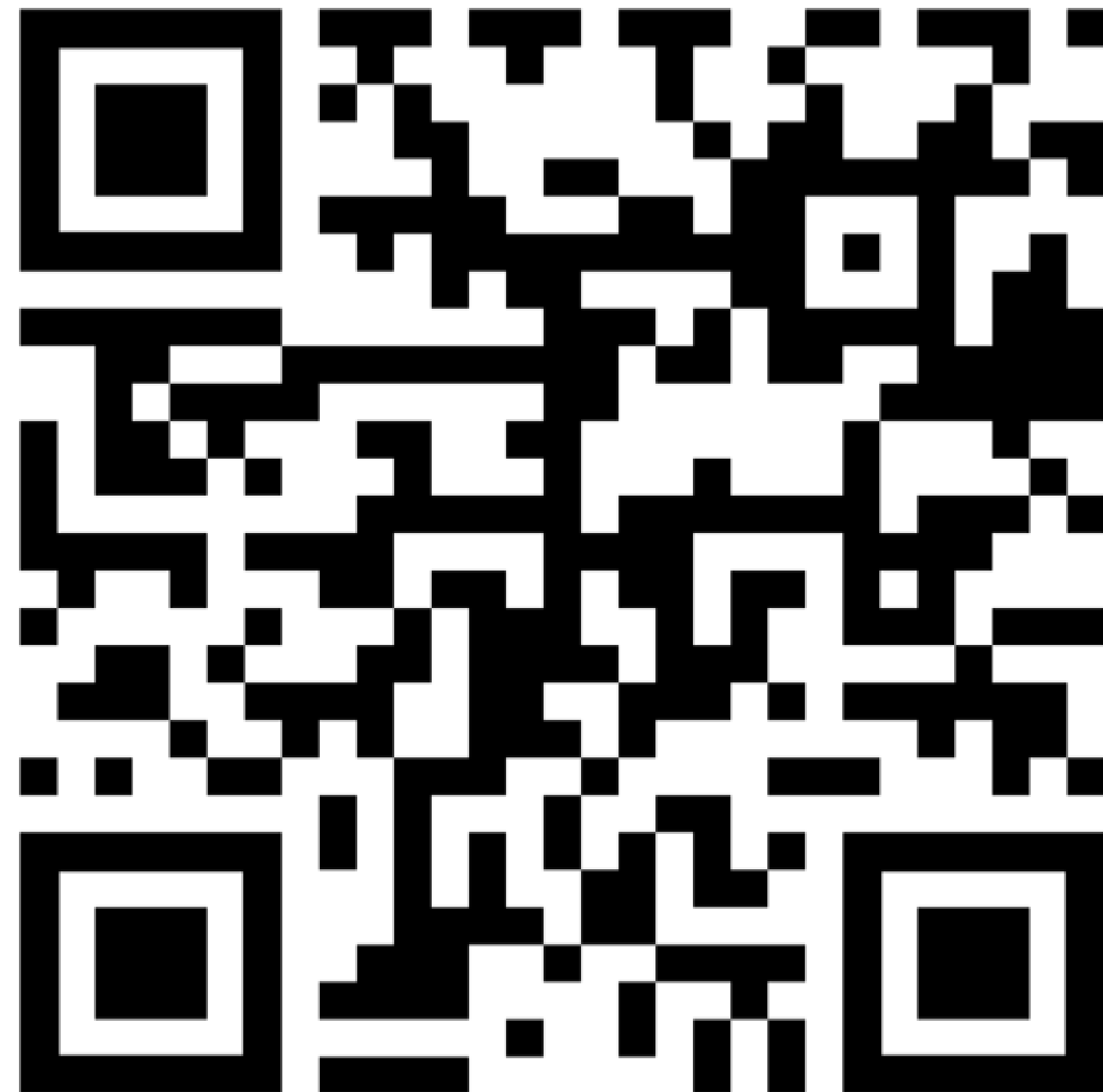
<https://doi.org/10.3390/life15020282>

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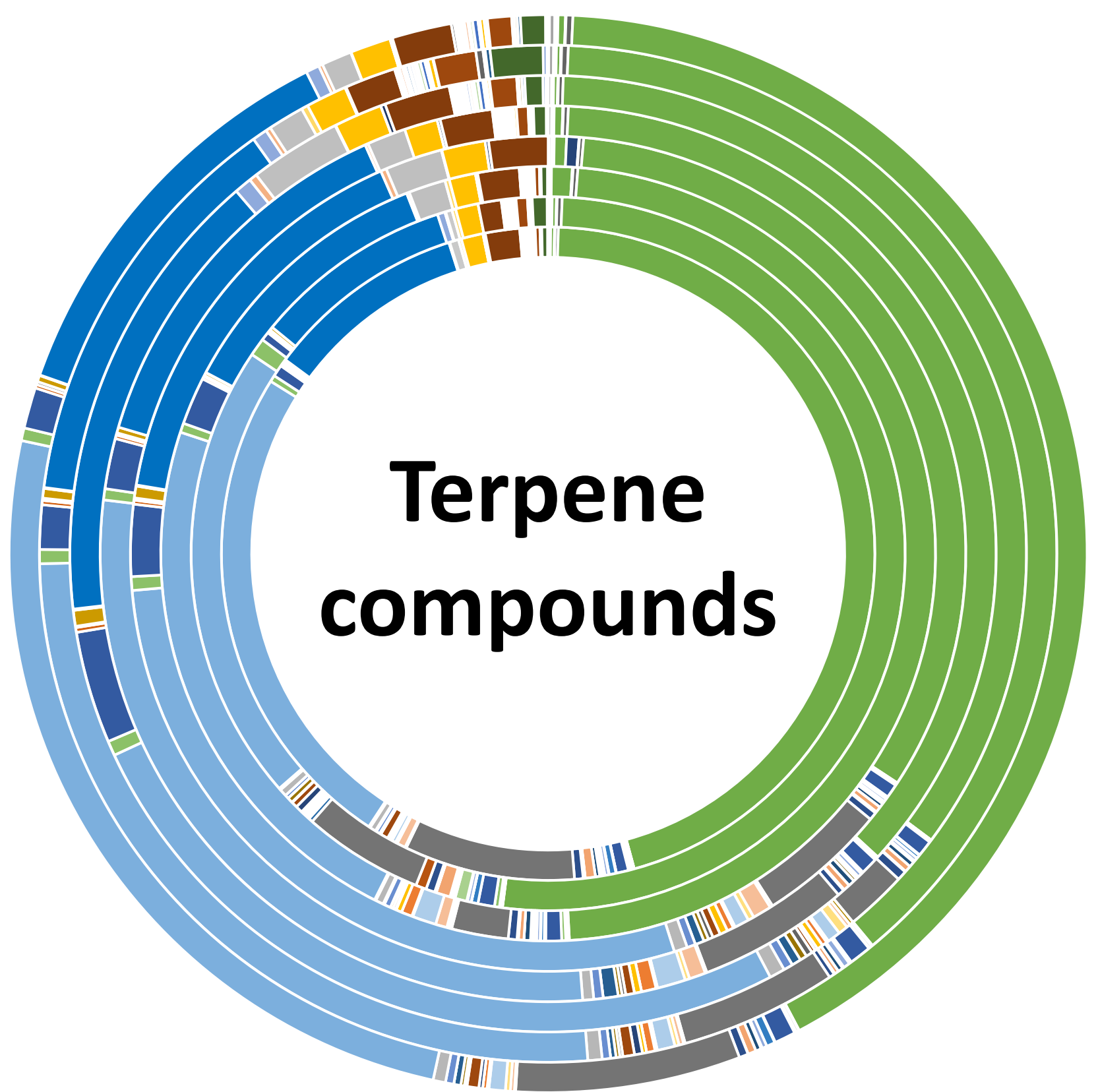
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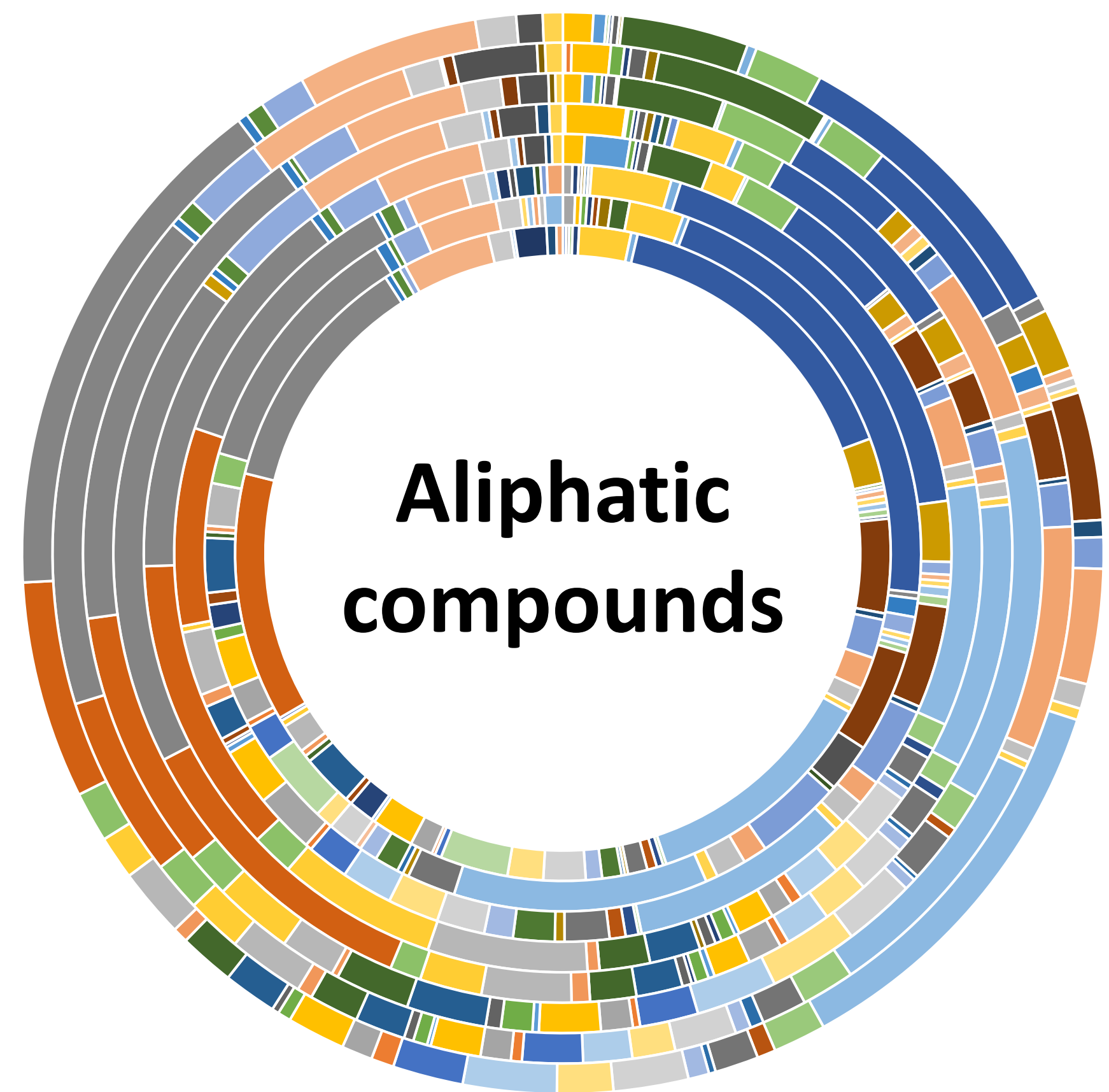
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Compound Groups



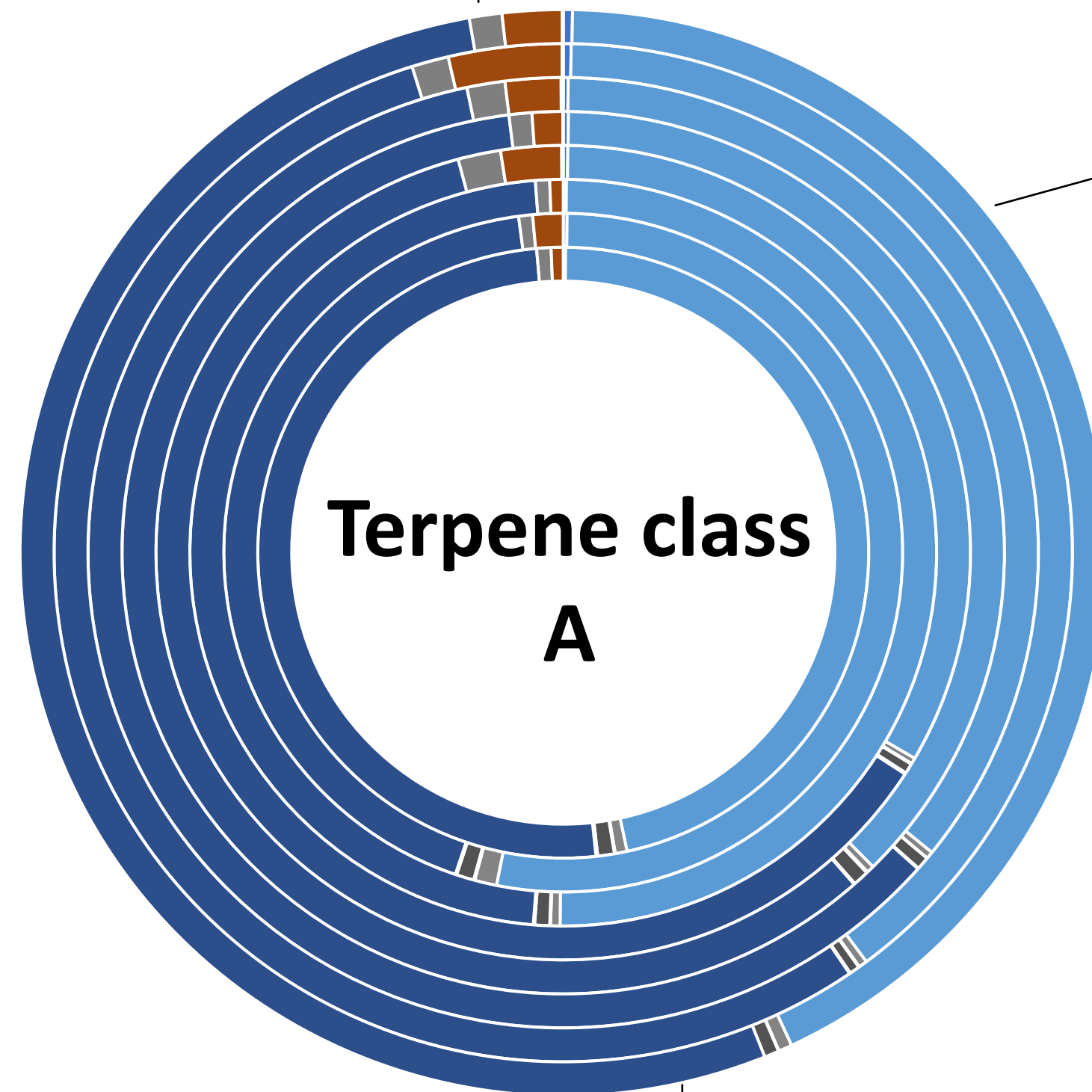
A



B

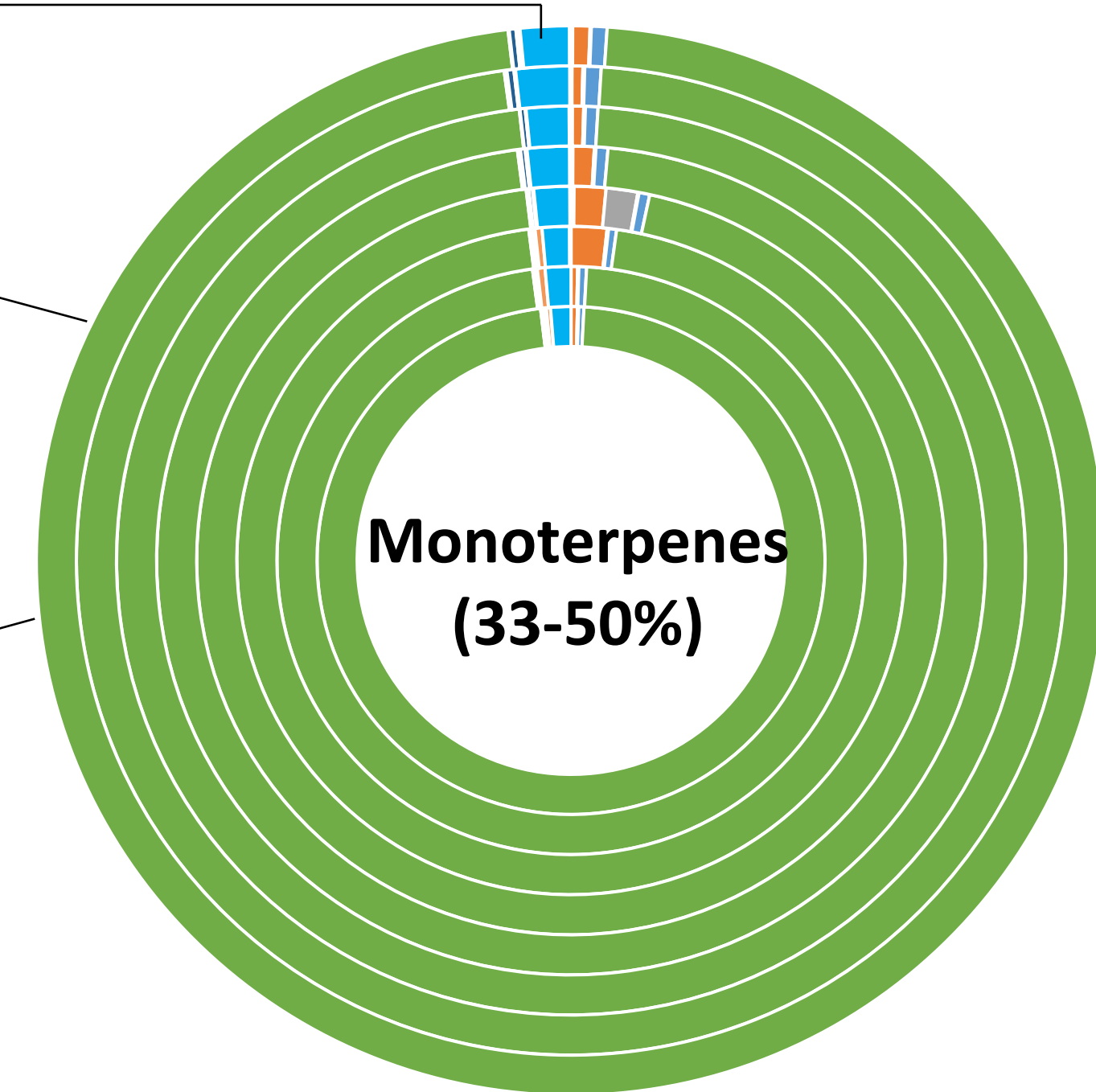
Sesquiterpene ethers (<4%)

Sesquiterpene alcohols (<2%)

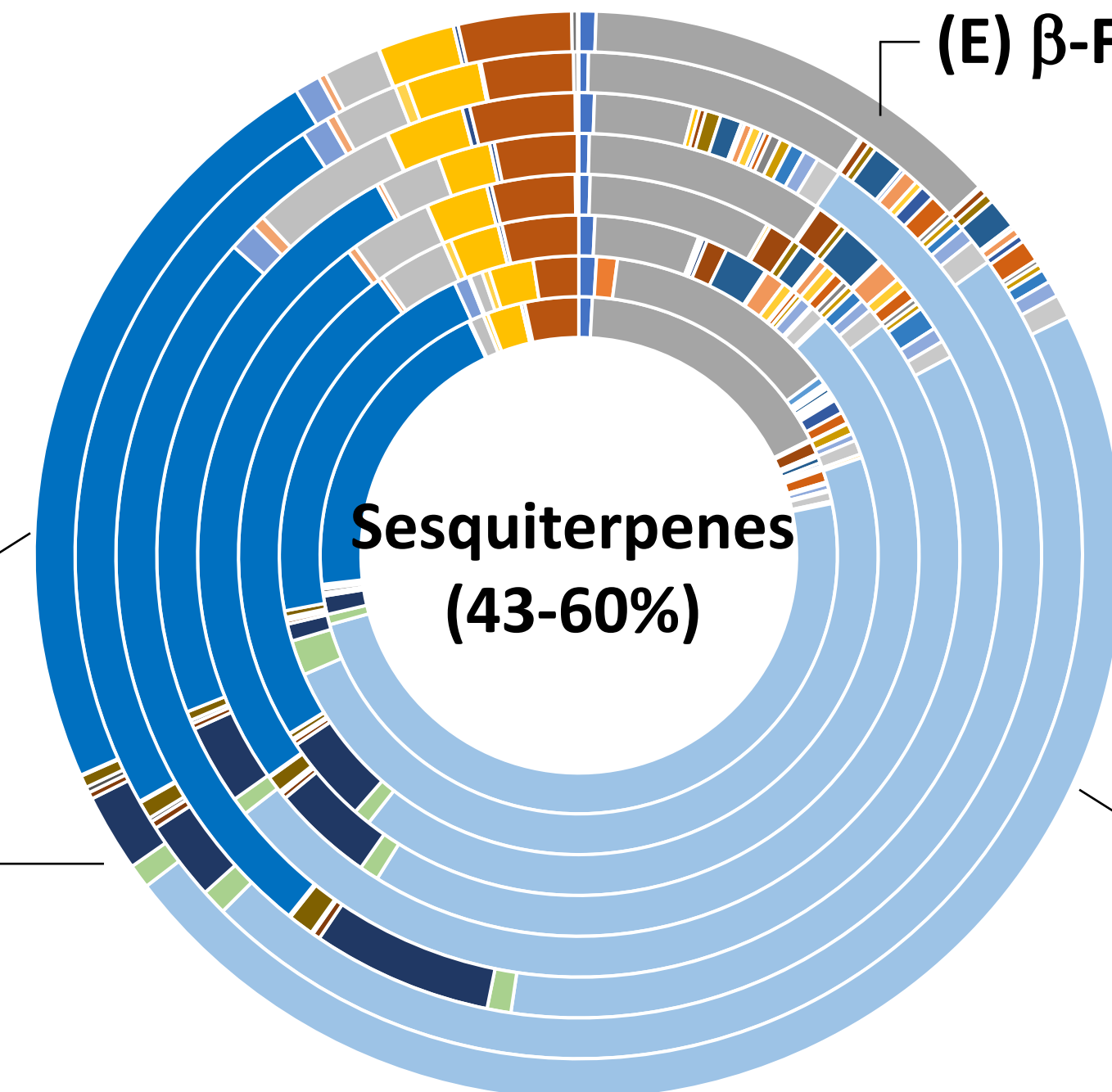


β -Pinene (1-2%)

Myrcene (95-97%)



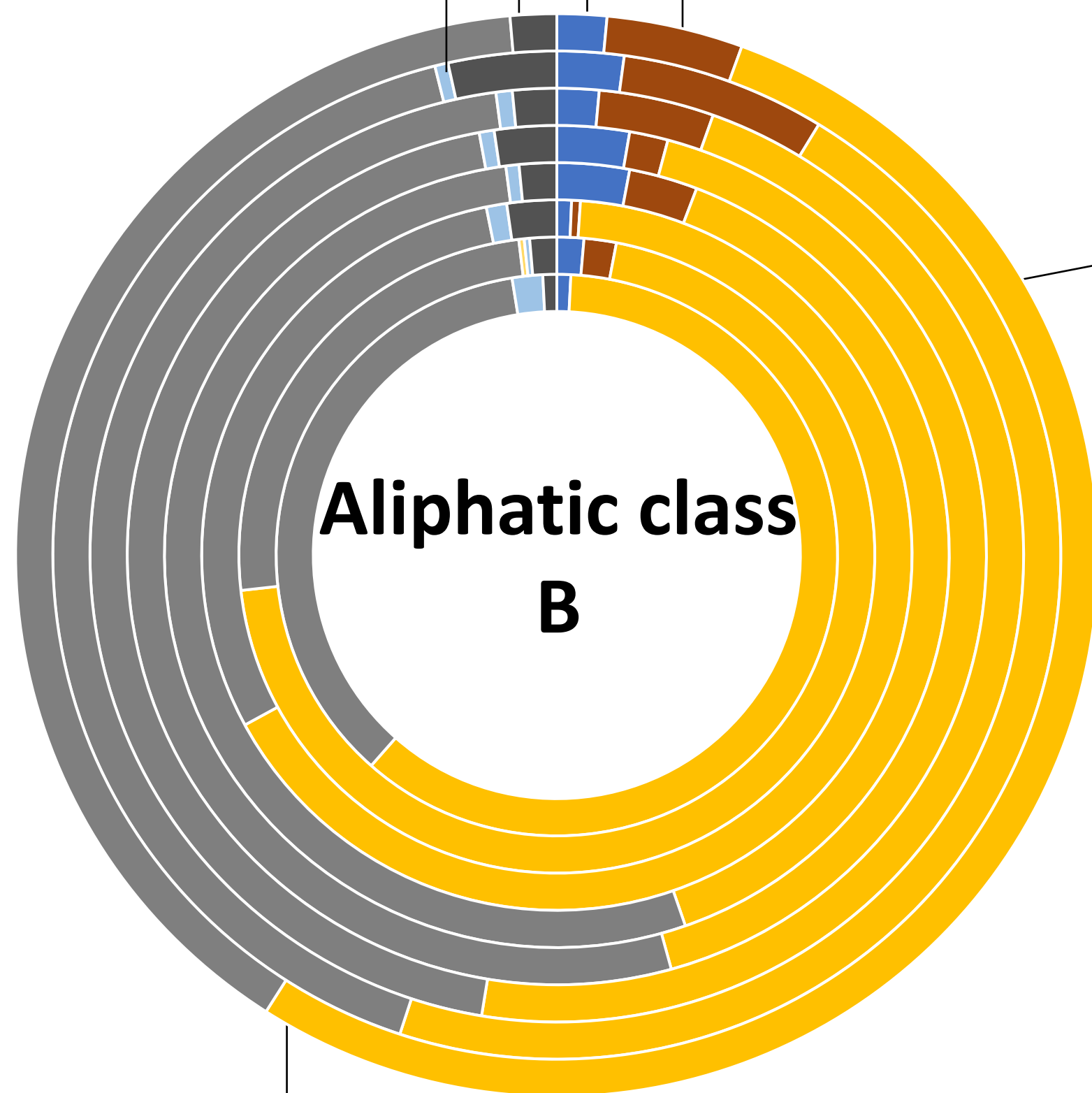
β -Caryophyllene (20-26%)



(E) β -Farnesene (5-17%)

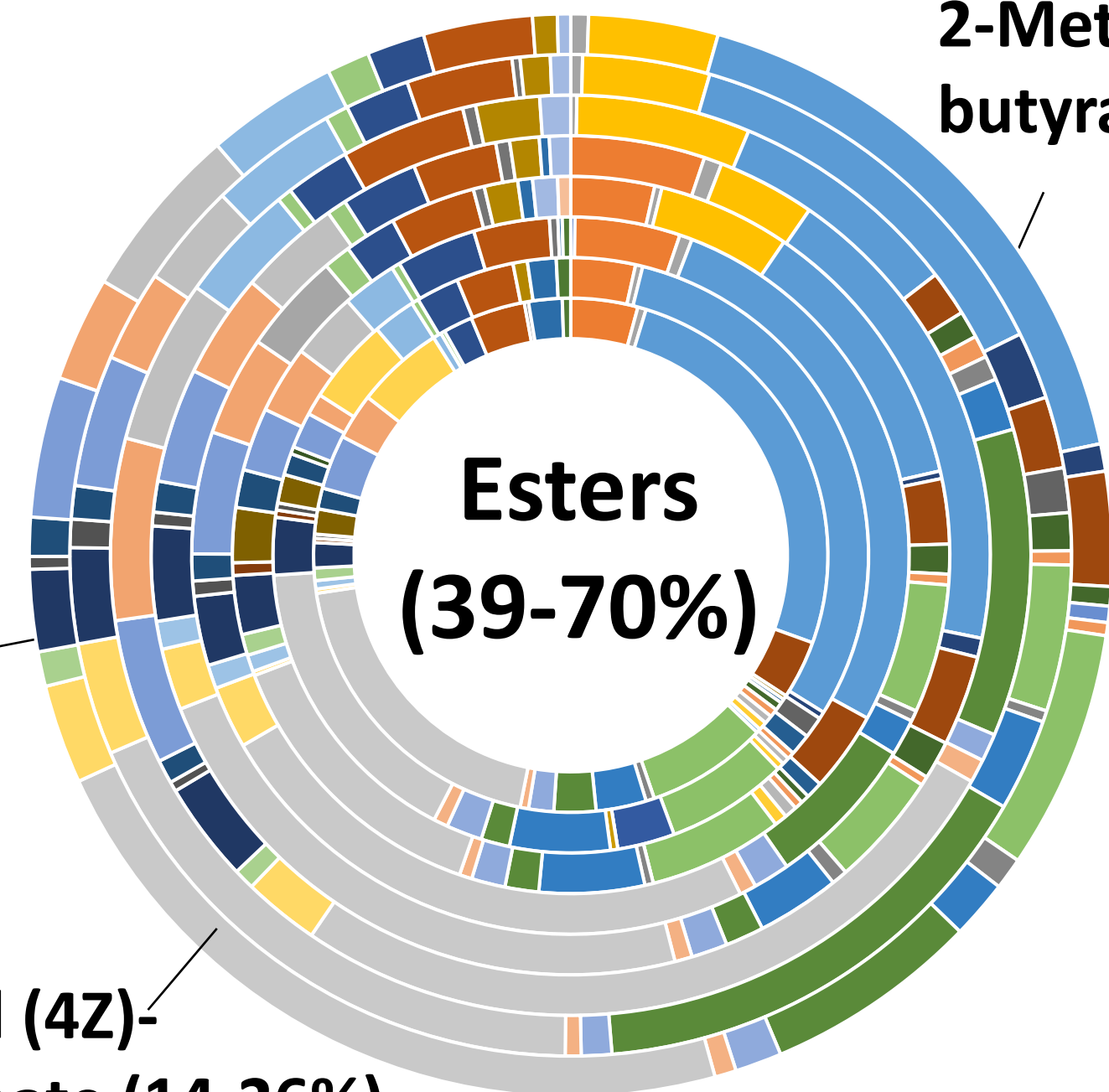
α -Humulene (43-49%)

Alkanes (<3%)
Thioesters (<2%)
Alcohols (<3%)
Aldehydes (<7%)



Aliphatic class
B

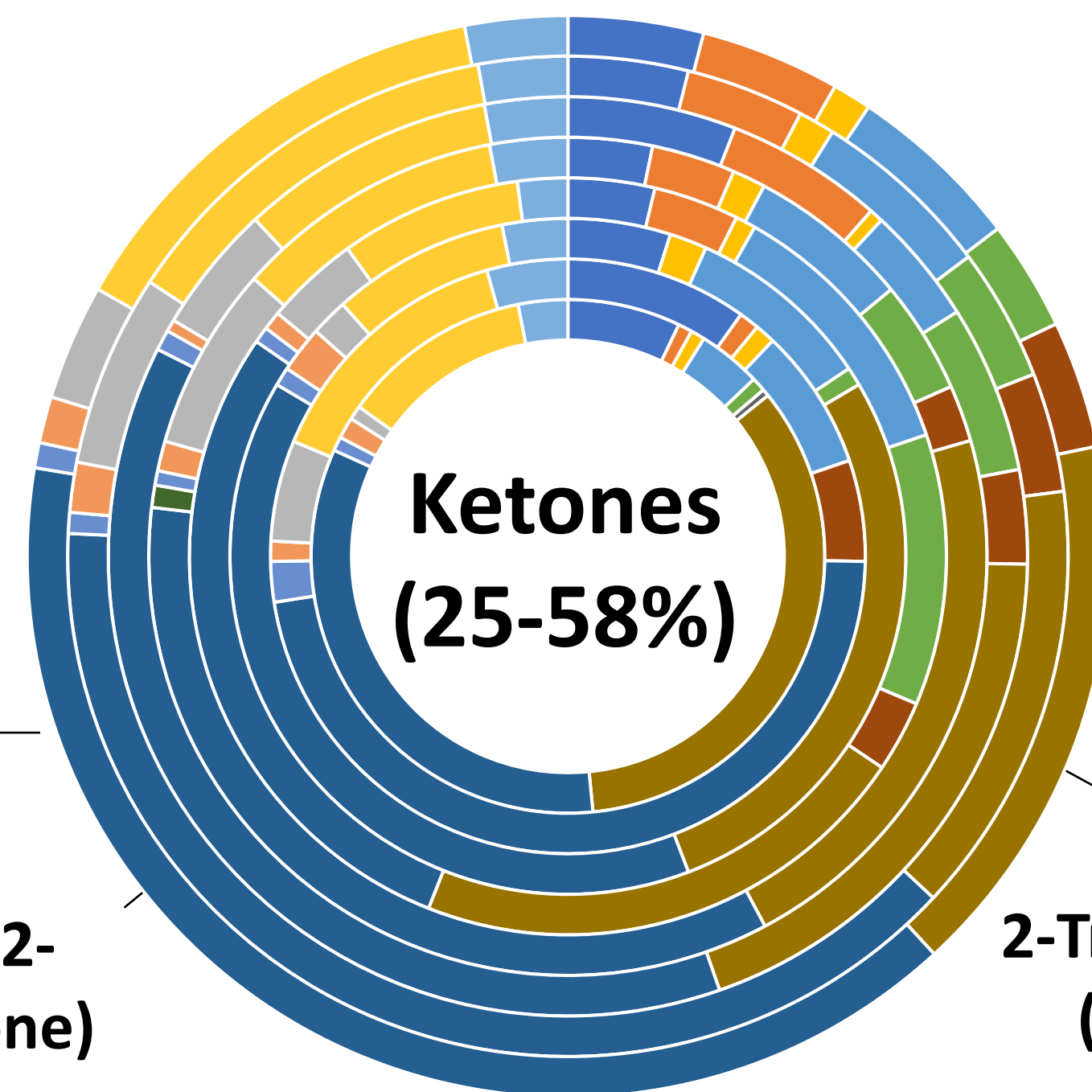
Esters
(39-70%)



2-Methylbutyl iso-
butyrate (8-30%)

Methyl (4Z)-
decanoate (14-26%)

Ketones
(25-58%)



(29-47%2-
Undecanone)

2-Tridecanone
(12-30%)



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ANALYTICAL REPORT : QUOTE N° 242167

Sample name:		South africa MD : 2024 BB : 2027 HOP PELLETS S PASSION Batch01			
METHOD LC-MS : VA-4THIOLS	Unit	Results		LOQ	RSD
3-sulfanylhexan-1-ol ⁽¹⁾	ng/g		3,85	0,10	6%
3-sulfanyl-4-methylpentan-1-ol	ng/g		0,62	0,10	6%
3-sulfanylhexan-1-ol Acetate ⁽¹⁾	ng/g		0,9	0,30	5%
4-methyl-4-sulfanylpentan-2-one ⁽¹⁾	ng/g		0,39	0,10	7%
METHOD LC-MS : VA-PRTHIOLS	Unit				
cystéine-3SH ⁽¹⁾	µg/g	0,72		0,007	3%
cysteiny-l-glycine-3SH ⁽¹⁾	µg/g	1,22		0,006	5%
γ-glutamyl-cysteine-3SH ⁽¹⁾	µg/g	0,66		0,006	4%
gluthation-3SH ⁽¹⁾	µg/g	9,26		0,013	4%
cystéine-4SMP ⁽¹⁾	µg/g	0,015		0,002	5%
gluthation-4SMP ⁽¹⁾	µg/g	0,006		0,001	5%

Stable Isotopic Dilution Analysis : ⁽¹⁾ labelled standards

nd : Not Detected

LOQ : Limit of Quantification

RSD : Relative standard deviation

ANALYTICAL REPORT : QUOTE N° 242167

Sample name:		Hops Hydrosol 2024 Season Lot47	Hop oil sample lot 40-44		
METHOD LC-MS : VA-4THIOLS	Unit	Results	Results	LOQ	RSD
3-sulfanylhexan-1-ol ⁽¹⁾	ng/L		44412	1	6%
3-sulfanyl-4-methylpentan-1-ol	ng/L		nd	1	6%
3-sulfanylhexan-1-ol Acetate ⁽¹⁾	ng/L		609	3	5%
4-methyl-4-sulfanylpentan-2-one ⁽¹⁾	ng/L		308	1	7%
METHOD LC-MS : VA-PRTHIOLS	Unit				
cystéine-3SH ⁽¹⁾	µg/L	6,5		0,7	3%
cysteiny-l-glycine-3SH ⁽¹⁾	µg/L	13,6		0,6	5%
γ-glutamyl-cysteine-3SH ⁽¹⁾	µg/L	nd		0,6	4%
gluthation-3SH ⁽¹⁾	µg/L	4,6		1,3	4%
cystéine-4SMP ⁽¹⁾	µg/L	nd		0,2	5%
gluthation-4SMP ⁽¹⁾	µg/L	nd		0,1	5%

Stable Isotopic Dilution Analysis : ⁽¹⁾ labelled standards

nd : Not Detected

LOQ : Limit of Quantification

RSD : Relative standard deviation

Preserve Botanica Hop Oils and Hydrosols





**Elk Mountain,
USA**



**Busch Farm,
Germany**



**Fern. Oro,
Argentina**



Waste is a resource

Sustainability has advantage

Science matters

Collaborate

African Solutions can go global



Preserve
BOTANICA

SPECIALIZED BOTANICAL PREPARATIONS

THANK YOU!

